

# OUTBOARD ENGINE WARRANTY

## CLAIMS DEFECT CODES

Component	Paint
11 Porosity	60 Stain
12 Improper tight-fit	61 Off-color, molted
13 Poor welding or bonding	62 Poor luster
14 Improper machining or forming	63 Thin, rubbed through
15 Improper gaseous or air seal	64 Incomplete
16 Improper suction or discharge	65 Rough
17 Fails to slide properly	66 Blistering
18 Poor conductivity (excludes 36)	67 Cracking
19 Mechanical surface damage (ex. 29, 33, 35)	68 Peeling off
21 Deformation	69 Sag or run
22 Blockage	71 Sanded marks
23 Deterioration (excludes 26)	73 Foreign matter under film
24 Separation (excludes 28, 68)	75 Surface contamination (paint material)
25 Binding, sticking, solidification	76 surface contamination (foreign matter)
26 Rust, corrosion	78 Poor repair
28 Poor plating	79 Fading, discoloration
29 Break, crack, rupture	
31 Heat seizure (excludes 25)	T0 Concealed Crate Damage
32 Blow-by	
33 Scuffing	A9 Other
34 Melting	
35 Abnormal wear	
36 Open circuit (excludes 18)	
37 Short circuit	
38 Fouling	
39 Creep / slip	
41 Foreign matter	
42 Insufficient filing	
43 Part missing	
44 Wrong part	
45 Improper clearance	
46 Out of balance	
47 Improper assembly (excludes 48)	
48 Incomplete adjustment or fastening	
49 Insufficient rigidity	